



Custom Service & Design, Inc.

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**SMALL HOLE EDM SYSTEM
BULLETIN: SHEDM07-1**

SMALL HOLE EDM SYSTEM

CSD's SMALL HOLE EDM SYSTEM
IS SETTING NEW STANDARDS IN
THE INDUSTRY

- ⇒ MAINTAINS MACHINE
MANUFACTURERS' SPECS FOR
WATER QUALITY & TEMPERATURE
DURING PRODUCTION SMALL
HOLE DRILLING
- ⇒ MAINTAINS 1-2 MICROSIEMENS
DURING PRODUCTION CARBIDE
DRILLING



CSD MANUFACTURES SYSTEMS
THAT ARE AMERICAN MADE &
INDUSTRIAL GRADE
ENSURING QUALITY & SAFETY

SYSTEM FEATURES:

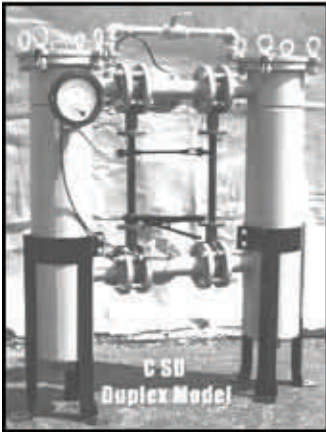
- ⇒ COMPLETE WATER RECYCLING SYSTEM
- ⇒ 30 GALLON CLEAN / DIRTY TANK
- ⇒ STAINLESS STEEL FILTER PUMP
- ⇒ STAINLESS STEEL 714 FILTER HOUSING
- ⇒ CONDUCTIVITY / RESISTIVITY METER
- ⇒ MICRON SIZES AVAILABLE .35, 1, 5, 10 & 20
- ⇒ ADJUSTABLE CONDUCTIVITY / RESISTIVITY METER FOR VARIOUS CUTTING APPLICATIONS TO
MAINTAIN SURFACE FINISH
- ⇒ ADJUSTABLE CHILLER FOR MAXIMIZING SMALL HOLE SPEED





BAG & CARTRIDGE VESSELS

- ALL VESSELS AVAIL: CS & 304L & 316 SS
 - SINGLE BAG VESSEL
 - CARTRIDGE VESSEL
 - DOE, 222, 226, SOE
 - MULTI-BAG
 - DUAL VESSEL
 - DUPLEX VESSEL
 - MANUAL / AUTO DUPLEXING
 - MULTI-PLEX VESSEL
 - PORTABLE VESSEL DESIGNS
 - SPECIALITY VESSELS
 - PROPRIETARY DESIGNS
- SS RESTRAINER BASKET
- LUG LID DESIGN
- FLOW RATES UP TO 4500 GPM
- 100-500 PSI AVAILABLE OPTIONS
- NPT OR FLANGED CONNECTIONS
- SANITARY CONNECTIONS
- IN/OUTLET LOCATION
- **CSD's** LINE IS INDUSTRIAL GRADE



FILTRATION SYSTEMS

- REVERSE OSMOSIS
- WATER TREATMENT
- WATERJET CUTTING SYSTEMS
 - WATERJET
 - ABRASIVE REMOVAL
 - REVERSE OSMOSIS
 - CHILLERS
- EDM SYSTEMS
 - SMALL HOLE EDM
 - WIRE EDM
 - CONVENTIONAL EDM
- GRINDING SYSTEMS
 - SURFACE GRINDING
 - CUTTER GRINDING
- INDUSTRIAL GRADE SYSTEMS
- C/S, 304L & 316 SS FILTERS
- CHILLERS
- ELECTRICAL PANELS



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